

DOOSAN HERITAGE

Super **SAFE**

• Space restriction and five workspace settings to fully protect operators



Improve efficiency and ensure operator safety by setting various zones in accordance with the site application

Outstanding product safety certified by international organizations

Doosan collaborative robots feature industry-leading designs, which meet international criteria and boast the highest level of safety in the business. NRTL (US), CE (Europe), KCs (Korea)

Super **EASY**

• Easy-to-develop Robot Operation Software and Convenient Use

From simply handling parts to services ranging from manufacturing to food and beverage, we offer a Software-Defined Robot SW Platform that even enables beginners to easily install and operate robots, allowing them to develop various robot operation functions frequently used in the field into modules



Through the cockpit (Direct teaching button), direct teaching is incredibly easy as it's possible to select various teaching modes and even save coordinates with simple button operations

Super **FLEXIBLE**

Doosan Mate maximizes applications and use scenarios

With a variety of industry-leading partner products from grippers to sensors and software, Doosan Mate allows for seamless compatibility and an array of automation solutions optimized for customer needs. All products registered in Doosan Mate are compatible with Doosan robots allowing for instant installation and immediate operation

Convenient communication connections

Doosan collaborative robots can be connected even without a gateway, allowing for seamless integration with various types of industrial equipment and systems



DOOSAN ROBOT LINE-UP

High-Power

H2515 · H2017

H-SERIES

The H-Series is the most powerful collaborative robot on the market! Its incredible payload of 25 kg and 6-axis torque sensor, along with its high performance from low electrical power, enable sophisticated and safe work

Masterpiece

M1509 · M1013 · M0617 · M0609

M-SERIES

M-SERIES is the highest quality premium cobot! 6 high-tech torque sensors provide the highest dexterity for highly sophisticated tasks and ensure the upmost safety with the highest collision sensitivity

Agile

A0912 · A0912S · A0912F · A0509 · A0509S · A0509

A-SERIES

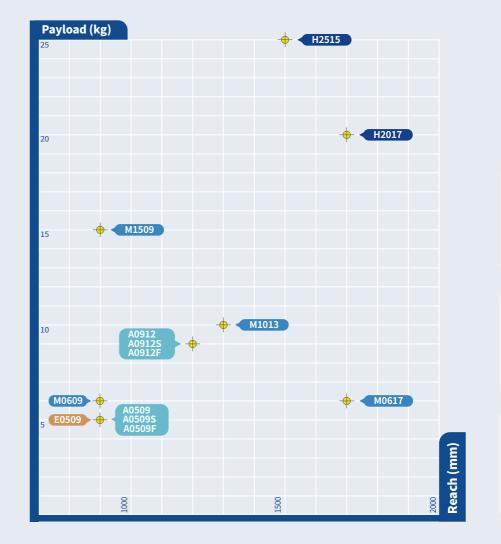
A-SERIES can go anywhere! With its superior speed and cost-effectiveness,
A-SERIES promises a simple solution and a satisfaction to whom may be hesitant to get a cobot

Edge

E0509

E-SERIES

E-SERIES is the most optimal cobot in Food & Beverage industry. This unmatched NSF Food zone and IP66 rating accredited cobot is highly adaptable in any spaces and ready to increase the productivity.





M-SERIES

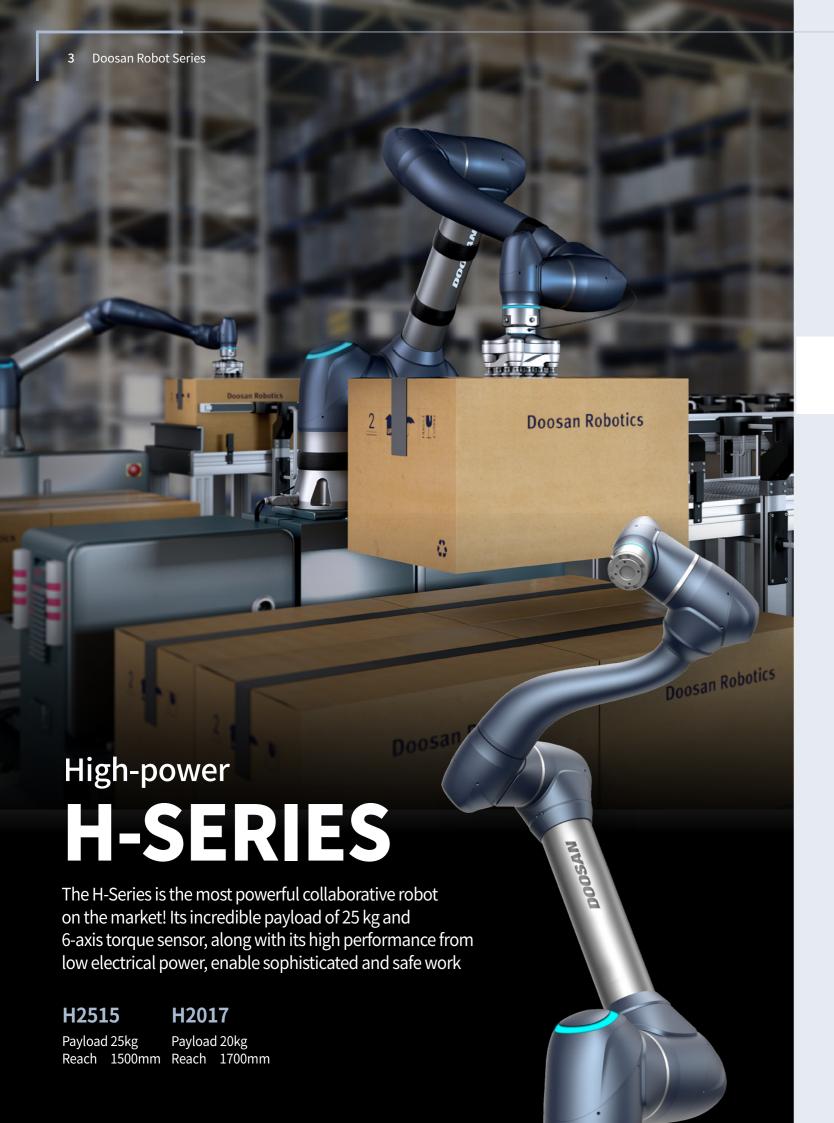


A-SERIES



E-SERIES





I KEY FEATURES

High⁺ Payload

H-SERIES boasts the highest payload among existing collaborative robots, allowing for efficient and organized work through the simultaneous handling of objects of various weights

High+ Reach

With a wide working radius and superior efficiency for multiple work processes and remote palletizing, the H-SERIES is perfect for many work environments

High+ Energy Efficiency

H-SERIES' built-in Gravity Compensator enables cost-effective operation for a wide range of applications with half the power consumption of comparable 6-axis articulated robots

25_{kg}

1700_{mm}

1/2

I MAIN APPLICATIONS



Palletizing

Stacking and palletizing heavy objects for logistics and automated procedures



Machine Tending

Feeding the CNC machine to load/unload objects into the pallet



Managing Heavy Objects

Stacking, transporting, and handling multiple objects simultaneously in fast-paced production scenarios like those found in logistics and fabric industries



Assembling Heavy Parts

Assembling heavy or bulky parts such as engines, shock absorbers, etc.



Assembling Automotive Bodies

Assisting automotive production line assembly for body parts like doors, lift gates, etc.



Inspection

Inspecting internal/external defects and assembly quality



Welding

Welding parts together with the precision of a skilled welder



Film Production

Can be used at professional broadcasting sites to assist safe and precise camera movements



I KEY FEATURES

Master⁺ Safety

With six high-tech torque sensors, M-SERIES can detect subtle force changes to provide superior safety

Master⁺ Force Control

The high-tech torque sensor provides the highest level of force control and compliance control for safe and precise work

Master⁺ Setup

The Smart Setup function allows quick installation and immediate operation, as it automatically measures inclination angles, tool position and weight

6 Torque Sensors

0.2_N

12 Minute

I MAIN APPLICATIONS



Assembling Power Tools

Reliable performance on various power tool assembly lines, including screw and nut fastening



Machine Tending

Feeding the CNC machine to load/unload objects into the pallet



Welding

Welding parts together like a skilled welder



Polishing & Deburring

Burr removal and surface polishing after processing



Palletizing

Stacking and palletizing heavy objects for logistics and automated procedures



Gluing & Bonding

Consistently spraying adhesive for gluing and bonding



Plastic Injection Support

Detaching objects from injection mold and loading them onto pallets



Press Forming

Picking up panels for loading/unloading from a press machine



I KEY FEATURES

A⁺ Speed

2x joint speed enhances productivity, efficiency, and effectiveness

A⁺ Customization

The A-SERIES line features options like a cost-effective universal model, a precision force control model, and a model specifically for the food and beverage industry.

A⁺ ROI

10% faster work speed on average and competitive pricing means quicker ROI

×2 Axis Speed

3 Options

10%

I MAIN APPLICATIONS



A0509S · A0912S

A0509 · A0912

Machine Tending

Feeding the CNC machine to load/unload objects into the pallet

Polishing & Deburring

Burr removal and surface polishing after processing

Assembly

Traditional assembly tasks like screw driving and gear assembling



Safely and repeatedly performs pre-defined tasks in accordance with user needs in service industries like medical and food and beverage

Dedicated F&B Model





Pick & Place





Air Blowing

Spiral and multi-angle composite spray motions for exterior cleaning of finished products

Simple

loading/unloading objects between tasks

Inspection

Inspecting internal/external defects and assembly quality

Gluing & Bonding

Consistently spraying adhesive for gluing and bonding



KEY FEATURES

Edge⁺ Sanitation

With NSF certifications and IP66 accreditation, E-SERIES ensures maximum hygiene and sanitation

Edge⁺ Portability

With all-in-one packaging just 2/3rds smaller than existing cobots, Edge is easy to transport and install in any area

Edge⁺ ROI

E-SERIES is a cost-effective automation solution, ensuring rapid ROI in as few as 14 months for coffee applications

NSF

2/3 rds smaller packaging

14 months ROI

IMAIN APPLICATIONS



Coffee

Makes up to three cups of espresso in 15 seconds by pouring water into a dripper just like a barista



Ice cream

Scoops ice cream and delivers it right to customers



Deep Frying

Easily fries food in 170° C, 224° F oil



Noodles

Boils and cooks a variety of noodle dishes such as rice noodles and udon with consistent quality



DOOSAN ROBOT APPLICATION

Manufacturing



Pick & Place

Simple loading/unloading objects between tasks



Press Forming

Picking up panels for loading/unloading from a press machine



Polishing & Deburring

Burr removal and surface polishing after processing





Gluing & Bonding

Consistently spraying adhesive for gluing and bonding



Air Blowing

Spiral and multi-angle composite spray motions for exterior cleaning of finished products





Inspection

Inspecting internal/external defects and assembly quality



Machine Tending

Feeding the CNC machine to load/unload objects into the pallet





Plastic Injection Support

Detaching objects from injection mold and loading them onto pallets



Managing Heavy Objects

Stacking, transporting, and handling multiple objects simultaneously in fast-paced production scenarios like those found in logistics and fabric industries



Charging Electric Vehicles

nnecting the plug to e charging terminal of electric vehicle



Hygienic Scientific Applications

rays disinfectant, handles lamps and works in tandem th autonomous driving robots



Film Production

Can be used at professional broadcasting sites to assist safe and precise camera movements



Assembling Heavy Parts

Assembling heavy or bulky parts such as engines, shock absorbers, etc.



Assembling Automotive Bodies

Assisting automotive production line assembly for body parts like doors, lift gates, etc.



Construction Perforation

Combats labor shortages by automating repetitive and precise perforation processes



Medical Treatment

Assists advanced medical applications uch as surgical assistance, rehabilitation, nd support











Coffee

Makes up to three cups of espresso in 15 seconds by pouring water a dripper just like a barista



Ice cream

Scoops ice cream and delivers it right to customers



Others

Noodle

Food & Beverage

Boils and cooks a variety of noodle dishes such as rice noodles and udon with consistent quality



Technical :	Specification	High-Power H-SERI	ES	Masterpiece M-SERI	ES			Agile A-SERIES						Edge E-SERIES
Manipulator	Model	H2515	H2017	M1509	M1013	M0617	M0609	A0912S	A0509S	A0912	A0509	A0912F	A0509F	E0509
	Payload	25 kg (55.1 lb)	20 kg (44 lb)	15 kg (33 lb)	10 kg (22 lb)	6 kg (13.2 lb)	6 kg (13.2 lb)	9 kg (19.8 lb)	5 kg (11 lb)	9 kg (19.8 lb)	5 kg (11 lb)	9 kg (19.8 lb)	5 kg (11 lb)	5 kg (11 lb)
	Reach	1,500 mm (59 inch)	1,700 mm (66.9 inch)	900 mm (35.4 inch)	1,300 mm (51.1 inch)	1,700 mm (66.9 inch)	900 mm (35.4 inch)	1,203 mm (47.2 inch)	903 mm (35.4 inch)	1,200 mm (47.2 inch)	900 mm (35.4 inch)	1,200 mm (47.2 inch)	900 mm (35.4 inch)	900 mm (35.4 inch)
	Weight	77 kg (169.8 lb)	79 kg (174.2 lb)	33 kg (72.8 lb)	34 kg (75 lb)	35.5 kg (78.3 lb)	27.5 kg (60.6 lb)	31 kg (68.3 lb)	21 kg (46.2 lb)	31 kg (68.3 lb)	21 kg (46.2 lb)	31 kg (68.3 lb)	21 kg (46.2 lb)	22.5 kg (49.6 lb)
	Repeatability	±0.1 mm	±0.1 mm	±0.03 mm	±0.05 mm	±0.1 mm	±0.03 mm	±0.05 mm	±0.03 mm	±0.05 mm	±0.03 mm	±0.05 mm	±0.03 mm	±0.05 mm
	Power Consumption (Typical)	290W		390W 370W		370W	440W	370W	440W	370W	440W	370W	210W	
	Mount Position	Floor		Any Orientation										
	Degree of Freedom	6												
	Tool Speed	Over 1 m/s												
	Temperature 0 ~ 45 °C													
	Noise	<65 dB								< 60 dB				
	Protection Rating	IP54 IP66												
	Joint Movement (Range	ge: ° Max Speed: °/s)												
	J1	±360° 100°/s		±360° 150°/s ±360° 120°/s ±360° 100°/s ±360° 150°/s			±360° 180°/s					±360° 120°/s		
	J2	±125° 80°/s		±360° 150°/s ±360° 120°/s ±360° 100°/s ±360° 150°/s			±360° 180°/s					±360° 120°/s		
	J3	±160° 100°/s		±150° 180°/s	±160° 180°/s	±165° 150°/s	±150° 180°/s	±160° 180°/s				±155° 150°/s		
	J4	±360° 180°/s		±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 360°/s					±360° 225°/s	
	J5	±360° 180°/s		±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 360°/s					±155° 225°/s	
	J6	±360° 180°/s		±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 225°/s	±360° 360°/s						±360° 225°/s
	Other Features	Features												
	Flange Interfaces	D-in 6, D-out 6, DC 24	V (Max.3A) by two conne	ectors (X1, X2)				D-in 2, D-out 2, RS-485(Psuedo), DC 24V (Max.3A) by one connector (X1)						
	Force & Compliance Control	Yes by built-in Joint T	orque Sensors in each j	oint				Yes by built-in 6-axis force sensor at flange X, Y, Z direction only by current control						
	Other Options	Cockpit Advanced Features (SW)											Cable Holder (Fits both 4Φ and 6Φ)	
Certification	Robot Safety	KCs, CE, NRTL, EN ISC) 10218-1, EN ISO 13849	-1 PLe Cat.4 for emerger	ncy stop, PLd Cat.3 for ot	ther safety functions								
	Food Safety	N/A										NSF Splash Zone		NSF Food Zone Non contact
Controller	Compatibility H-S	SERIES · M-SERIES				A-SERIES		E-SERIES		ALL SERIES				

14

ntroller	Compatibility	H-SERIES · M-SERIES			A-SERIES		E-SERIES		ALL SERIES			
	Model	CS-01 (AC)		CS-03 (AC)	CS-04 (DC)	CS-05 (AC)	CS-06 (DC)	CS-11 (AC)	CS-12 (DC)	CS-11P (AC)	CS-12P (DC)	
	Dimensions	Dimensions 525(W) x 287(D) x 390(H) mm 577(W) x 241(D) x 422(H) mm 462(W) x 218(D) x 295(H) mm		482(W) x 214(D) x 375(H) mm 440(v		440(W) x 400(D) x 91.2(H)	440(W) x 400(D) x 91.2(H) mm		455(W) x 185(D) x 225.5(H) mm	606(W) x 306.9(D) x 446(H) mm	606(W) x 306.9(D) x 446(H) mm	
	Weight 13 kg 17 kg 12 kg Protection Rating IP 30 IP 54 IP 20		12 kg	13 kg		9 kg		9.8 kg	9.6 kg	21.7 kg	21.5 kg	
			IP 20	IP 40		IP 20		Not Rated		IP 54		
	Power Supply	pply 100~240 VAC , 50~60Hz		20-60 VDC	100~240 VAC,50~60Hz	20-60 VDC	100~240 VAC,50~60Hz	20-60 VDC	100~240 VAC, 50~60 Hz	22~60 VDC	100~240 VAC, 50~60 Hz	22~60 VDC
	Cable Length	6 m (default), 3 m (option) 3 m (default), 6 m (option)			6 m							
	Communications	ModbusTCP (Master(Client)/Sla	Client)), PROFINET IO (Device), Eth	ModbusTCP (Master(Client), Slave(Server)), ModbusRTU (Master(Client)), PROFINET IO (Device), Ether RS-232/RS-422/RS-485 using USB to Serial converter (not included)				, PROFINET IO (Device), EtherNet/IP (A	dapter), TCP/IP,			
	Interfaces	D-in 16, D-out 16, A-in 2, A-out 2	2, External Encoder, DC 24V 2A									
	Programming DART-Platform for Windows (free PC software, MS Surface compatible) DART-Studio (DRI. Simulator). App Builder			Optional Teach Pendant (IP40, 11.1 inch display, 0.8kg, 4.5 DART-Platform for Window (free PC software, MS Surface cor DART-Studio (DRL, Simulator,	WS mpatible)	DART-Platform for Windo (free PC software, MS Surface co DART-Studio (DRL, Simulato	ompatible)	Built-in Teach Pendant (IP40, 10.1 inch display, 0.8kg, 4.5m cable) DART-Suite Ecosystem DART-Platform for Windows (free PC software, MS Surface compatible), Mac (M1, M2), Android (Tablet) DART-Studio (DRL, Simulator) N/A				
	Other Options	N/A			Smart Pendant, Emergency Button							

DART-Suite

DART-Suite is an ecosystem of robot that simplifies the development, deployment and operation of module of Robots made by Doosan through 4 components



I Components of DART-Suite

DART-IDE

Web-based integrated development tool enabling the development of robot modules to be installed and driven on the platform

DART-SDK

Tool Kit for software development including DART-API, and User Component

DART-Store

Online store for upload, distribution and sales of robot modules developed by DART-IDE

DART-Platform 3

Robot drive software allowing the execution of modules developed with IDE

I Main Features of DART-Suite



Provides DART-IDE supporting
No-Code Functions that enables
quick and easy development of
robot operation software without
any expertise on programming



Provides DART-Store, a web module market for uploading/downloading developed robot functions



Provides DART-Platform3 allowing quick and easy robot operation through module development and installation, which is similar to smartphone applications in concept



Provides Developer Site and Forum, both of which are technical support services allowing module development 24/7

18

DART-Suite Main Features

DART-IDE

Web-based Integrated Development Environment allowing Development of Main Screen Modules, User UI Components, and User Commands

- ✓ Custom modules can be developed/created using DART-IDE web services *Supports PCs, tablets and the latest version of Chrome browser
- √ The module development framework uses React and Typescript and provides robot simulators with basic functions
- ✓ Both project files and generated module files are stored on the device being used, not on the server
- ✓ Provides Visual Scripting environment allowing application development with Drag & Drop to provide No Code or Low Code environment

I DART-SDK

Breaks away from the traditional development approach of downloading Software Development Kit (SDK) for SW development

- ✓ SW development is available simply by accessing the website
- ✓ Complicated installation procedures for build are simplified with the use of DART-Services program

Access the manufacturer's website Download the manufacturer's SDK Install the development environment (select IDE) Install the required libraries Develop Install the build environment Build Develop Develop on DART-IDE website DART-SDK included

I DART-Store

Online store for upload, distribution and sales of robot modules developed by DART-IDE

- ✓ User accounts can be created without any charge, and registered modules can be distributed with or without charge
 - *We additionally charge small amount of commission, in addition to paying fees for paid distribution. No additional costs imposed for free distribution
- ✓ Provides functions for module browse, purchase, and install modules for users, as well as functions for module registration/management and promotion for developers

I DART-Platform 3

Robot drive software allowing the execution of modules developed with IDE

- ✓ Developed modules or modules downloaded from DART-Store can be run
- √ Fast response speed ensures user experiences without any buffering
- √ 3D simulator functions
- ✓ Provides a multi-platform applicable to various OS and devices *Linux, Windows, Mac and Android supported
- √ Has a module structure similar to smartphone apps, providing a user-friendly environment for general users

I DART-Developers & Forum

DART-Developers

Provides introductions for DART-Suite services and development manual using IDE

Forum

Community for DART-Suite developers to communicate each other

I DART-OTA

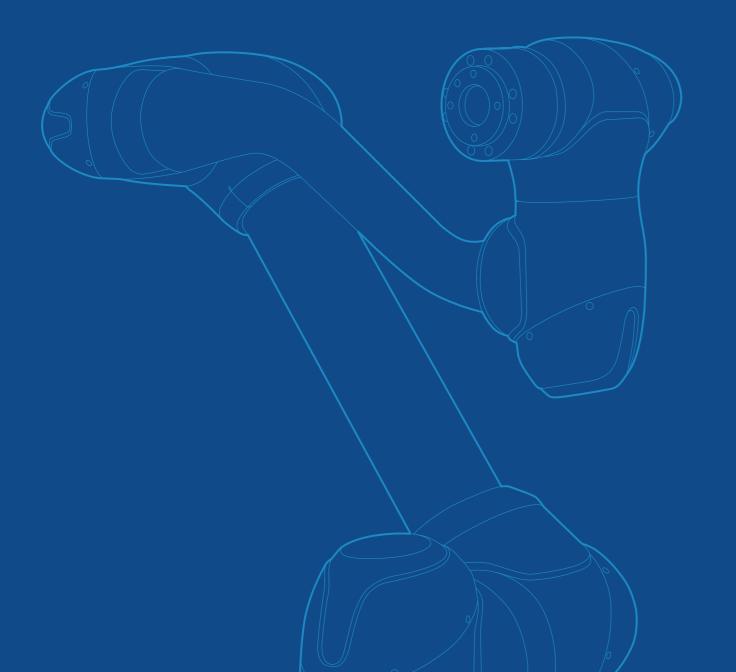


DART-OTA

Services allowing users to update multiple robots remotely at once and to manage using Cloud server. Like robot applications, remote updates up to the OS level are possible to manage security risks. And, the log data from the corresponding robot is transmitted remotely and used for convenient cause analysis when error occur

Doosan Robot Value Adding

Various features and functions can be added to maximize the performance and production efficiency of collaborative robots



VALUE ADDING | 01 Operation Option



DART-Platform

Applicable to all SERIES

DART-Platform is a software that can be installed and run not only through the provided Teach Pendant, but also on any desktop or tablet with Windows OS, Android, or Mac OS installed. It also allows robot operation and programming in the same way as Teach Pendant.



- -A separate PC is required for installation and use of the DART platform
- -Various Multi-Platforms Supported (Linux, Windows, Mac, Android)

Smart Pendant

Option one for E·A-SERIES

Smart Pendant is a simple interface featuring familiar function buttons including Home Position, Servo ON/OFF and Start/Stop for intuitive use

-If Smart Pendant is installed, a separate PC is required to run the DART-Platform



Teach Pendant

Standard for M · H-SERIES, Optional for A-SERIES

The Doosan Teach Pendant allows for PC-like interfacing with the inclusion of the DART-Platform. It is capable of configuring various applications from simple programming to advanced control algorithms

- -TP-01(Hand Guide), TP-02(3 position enable switch)
- -Teach Pendant Soft Cover (Optional)



VALUE ADDING | 02 Controller Option

H·M-SERIES Controller

Specification

Models	CS-01 (AC)	CS-01P (AC) Hardened IP*
Dimension	525(W) X 287(D) X 390(H) mm	577(W) X 241(D) X 422(H) mm
Weight	13 kg	17 kg
Material	Plastic	Zinc Plated Steel
Protection Rating	IP30	IP54



Specification

Models	CS-02 (DC)
Dimension	462(W) X 218(D) X 295(H) mm
Weight	12 kg
Material	Zinc Plated Steel
Protection Rating	IP20



A-SERIES Controller

Specification

Models	CS-03 (AC) I CS-04 (DC)
Dimension	482(W) X 214(D) X 375(H) mm
Weight	13 kg
Material	Zinc Plated Steel
Protection Rating	IP40
	·



E-SERIES Controller

Specification

Models	CS-05 (AC) CS-06 (DC)
Dimension	440(W) X 400(D) X 91.2(H) mm
Weight	9 kg
Material	Zinc Plated Steel
Protection Rating	IP20



Integrated Controller

Specification

Models	CS-11 (AC)	CS-12 (DC)	1	CS-11P (AC)	CS-12P (DC)	
Dimension	455(W) X 185(D) X 225.5(H) mm			606(W) x 306.9(D) x 446(H) mm		
Weight	9.8 kg	kg 9.6 kg		21.7 kg	21.5 kg	
Material	Zinc Plated Steel			Zinc Plated Steel		
Protection Rating	Not Rated	Not Rated		IP54	IP54	
Compatible Robot	Models H-SEF	RIES / M-SERIES	/ A-	SERIES / E-SERIE	S	



VALUE ADDING | 03 Accessories

Mobile Base

Mobile Base organizes and integrates the robot, controller and Teach Pendant allowing flexible portability. Other devices such as pallet and laser scanners can also be installed and multiple storage compartments allow for convenient tool stowing and usage

Specification

•							
Dimension	850(W)	850(W) X 600(D) X 825(H) mm					
Weight	166 kg						
Material Top Pla		ate - Stainless Steel					
Compatible Rol	oot Models	M-SERIES / A-SERIES / H-SERIES*					

^{*}Additional fixing work is required to apply the H-SERIES

Dress Pack

Dress Pack easily organizes various cables used for end-of-arm tooling to allow for efficient operation. Integrated conduit brackets and holders ensure convenient organization and easily attach/detach for relocation on the robot

Specification

Model Configuration	M0609 / M1013 / M1509 A0509 / A0509s / A0912 / A0912s	M0617 H2017 / H2515
Conduit	1EA (3M)	1EA (3M)
Dress Kit	3 EA	4 EA
Color	Black, Wh	nite
Conduit Size	Ф23, Ф2	19

Robot Jacket

Robot Jacket protects robots from contamination by liquids used during cutter support work and more. PU coating forms a two-stage water barrier tthat ensures the robot will maintain optimum operating conditions

Specification

			Head					
Dimension	M0609 A0509 A0509s	M1509	M1013 M1509 A0912 M0 A0912s		H2017 H2515	Cover Jacket		
_	1560 mm	1840 mm	2100 mm	2240 mm	3240 mm	305 mm		
Material		Spandex &						
Color		Navy						
Thickness		0.55 ± 0.02 mm						
Protected Range		Liquid such as water and paint (85°C ± 5°C)						









^{*}Some specifications may be changed to improve performance

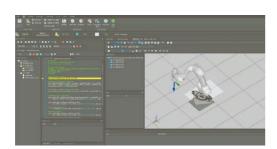
VALUE ADDING | 04 Software



DART-Studio

The simulation and offline programming features in DART-Studio provide fast and varied robot programming on a PC

-A separate PC is required for installation and use of



API

A systematic Doosan Robot Framework Library is available for robot application developers to create higher-level controllers and programs for their own purposes



ROS

ROS is an operating system for developing robot application programs. It provides various libraries and debugging tools for the implementation of necessary functions and the development environment

-ROS support for various platforms such as Windows and Amazon AWS Robomakers

-Provision of Doosan ROS package for ROS Kinetic / ROS Melodic / ROS Noetic package ROS 2 Foxy



VALUE ADDING | 05 Service



Robot LAB

Resources

Doosan provides a wealth of resources including user software, product catalogs, troubleshooting guides and technical materials for creating robot systems



Training

Doosan is proud to offer training courses on system configuration and overall operations such as the installation, programming and maintenance of Doosan robots. We also provide step-by-step online learning materials from basics for beginners to advanced applications for professionals



I EcoSystem

Doosan Mate

Meet our partners from end effectors to safety devices to automate your work process with Doosan's collaborative robots



Scan this QR code to discover **Doosan Mates products**



25 Doosan Robot Series 26

